

# 2 Part Pusher/Cutter Assembly

Below are instructions to dispense a tote with a 2" BSP fitment using Western Tooling 2" BSP 2 part pusher/cutter assembly with a Western Tooling V50 gate valve.



Items needed:

IC-2036: V50 gate valve

IC-9009: 2" BSP 2 part cutter assembly



Tote is ready for dispense



Dispense fitment



Remove crown cutter from fitment



Flip crown cutter 180° and put back into fitment



Thread bottom assembly of the 2 part cutter adapter to fitment



Thread pusher to V50 gate valve



Thread V50 gate valve with pusher to bottom assembly until it stops



Membrane is now cut, attach necessary adapter  
Tote is ready for dispense